The Power of Diversity and Inclusion in the Indian Tourism Industry: A Narrative-Based Approach

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Abstract
This research examines the transformative power of diversity and inclusion (D&I) in shaping the future of the Indian tourism industry. As India’s rich array of cultures, religions, and ethnicities continues to attract global travelers, ensuring inclusive representation becomes the utmost. The industry’s growth centers on reflecting this lively diversity, moving beyond stereotypical portrayals, and embracing an assembly of narratives. This research proposes a new model for Indian tourism that celebrates these diverse experiences, developing a sense of connection among all visitors. By showcasing the many-sided beauty of India, this inclusive approach not only broadens market appeal but also promotes responsible and sustainable tourism practices. Furthermore, D&I holds significant economic potential by attracting a wider audience, fostering loyalty amongst domestic and international travelers, and ensuring the industry’s relevance in the global market. Eventually, this research stresses the necessity to shift towards a tourism model that celebrates the innate diversity of India, supporting inclusivity and contributing to a more equitable and prosperous future for the industry.

Index Terms: Diversity and Inclusion, Indian Tourism Industry, Sustainable Tourism Practices, Representation and Narratives

INTRODUCTION
A. Background
The tourism sector in the Indian nation significantly contributes to the national economy, enticing global explorers with its abundant cultural legacy. However, ensuring equitable representation and cultivating inclusivity persists as challenges. Restricted access to training and prospects within the industry can impede diverse populations from fully participating. This absence of inclusivity can hamper the industry’s potential and create a disconnect between visitors and local communities. This research endeavor concentrates on social equity and inclusivity within Indian tourism. It aspires to critically scrutinize the impediments that prevent underrepresented groups from completely engaging in the industry. By examining these issues, the research seeks to propose solutions that promote a more inclusive and equitable tourism sector for all stakeholders. The COVID-19 pandemic has highlighted the vulnerability of the tourism sector and the necessity for a sustainable framework for recovery [1].
Destination crisis management, comprehending tourist behavior flows, and adapting to emerging industry trends are critical considerations [2]. Indian medical tourism has also gained prominence as a destination for patients seeking healthcare services globally. The impact of globalization on healthcare delivery and the challenges facing the medical tourism sector in India have been explored [3]. Furthermore, the tourism and hospitality sector face a significant shortage of skilled labor, impacting its performance and service quality [4]. Introducing innovative concepts like social entrepreneurship, such as cow tourism, can enhance the experiential economy through diversification [5]. Addressing security concerns, particularly in medical tourism, has emphasized the importance of cybersecurity [6]. Embracing digital marketing, environmental conservation, and smart technologies like artificial intelligence is crucial for competitiveness and growth [7]. The post-COVID-19 era presents opportunities for the wellness tourism sector, which can be realized through government initiatives and industrial efforts [8]. Understanding and defining the social carrying capacity and sustainable development of tourist destinations are essential for long-term industry sustainability [9].

B. Importance of diversity and inclusion in the tourism industry
Advancing diversity and inclusion (D&I) is foundational for the sustainability and expansion of the Indian tourism industry. Embracing the nation’s abundant tapestry of cultures, faiths, and ethnicities can not only enrich the industry but also unlock its complete economic potential. Studies have demonstrated that destinations celebrating diversity attract a wider array of explorers, leading to escalated revenue and economic development [10]. By welcoming visitors from diverse backgrounds, India can cultivate cultural comprehension and promote social equity, crafting a more inclusive environment for both tourists and local communities [11]. However, the Indian tourism industry confronts obstacles in achieving genuine D&I. Restricted representation in marketing campaigns and a scarcity of infrastructure catering to diverse needs can engender a sensation of exclusion for certain demographics. Additionally, the underrepresentation of minority groups within the tourism workforce can further impede inclusivity. This research delves profoundly into these challenges and opportunities for D&I in the Indian tourism sector. It explores how inclusive representation in marketing materials, training programs that cater to diverse backgrounds, and fostering accessibility for travelers with disabilities can amplify the tourist experience and promote social equity. By critically analyzing these aspects, the research aims to propose solutions that can contribute to a more inclusive and equitable tourism industry in India, ensuring its long-term success and fostering a positive impact on both the economy and society [12].

C. Objectives
The exploration aspires to accomplish two principal objectives:
- To critically scrutinize the ramifications of Diversity and Inclusion (D&I) upon the Indian tourism industry, encompassing an analysis of its economic and societal implications, including challenges about representation and workforce diversity.
- To propose actionable methodologies for augmenting inclusivity within the industry, such as developing more inclusive marketing campaigns, implementing training programs for tourism professionals, and enhancing accessibility for tourists with disabilities across various touchpoints.
Through these objectives, the exploration seeks to contribute to a more equitable and inclusive tourism sector in India.
LITERATURE REVIEW

A. Overview
In the area of the tourism sector, diversity, inclusion, and sustainable tourism are intertwined concepts that play a pivotal role in shaping the industry’s practices and outcomes. The prevailing literature proffers valuable insights into these areas, underscoring the significance of embracing diversity and fostering inclusive environments for sustainable growth. Key concepts and theories about diversity, inclusion, and sustainable tourism have been extensively explored in scholarly works. Studies such as those by Madera et al. [13] emphasize the importance of bridging the chasm between human resources management and marketing perspectives to achieve diversity and inclusion in the hospitality and tourism sector. Khoo-Lattimore [14] reflects on the historical evolution of diversity excellence in tourism research, projecting future directions for enhancing diversity in the field. Additionally, Park & Kim [15] underscore the importance of a sound literature review in hospitality and tourism journals, indicating the significance of theoretical frameworks in advancing knowledge in the industry. Empirical studies and reports have delved into the practical implications of diversity and inclusion in the tourism sector, both globally and in specific contexts like India. For instance, Adeniyi et al. [16] conducted a panel vector autoregression analysis to assess the impact of tourism development on inclusive growth in African economies, highlighting the sector’s potential to foster economic opportunities. Furthermore, Churilina et al. [17] explored inclusive tourism as a method for rehabilitating and restoring human well-being, showcasing the positive shifts observed in respondents’ well-being through inclusive travel experiences. In the Indian context, Dangi & Petrick [18] developed an integrated framework for sustainable community-based tourism, emphasizing justice, ethics, and equity in governance practices. The study sheds light on the under-representation of these elements in tourism governance, highlighting the need for a more inclusive approach in community-based tourism initiatives. Additionally, the work of Makuyana et al. [19] provides a narrative literature review on tourism, impairment, and disability issues, offering theoretical insights and identifying research gaps in the field of disability-tourism research in South Africa and beyond.

B. Theoretical frameworks
Theoretical frameworks and models are essential in shaping the understanding of diversity and inclusion in the tourism sector. Various studies have explored theoretical perspectives and conceptual frameworks that inform approaches to promoting inclusivity in tourism, both globally and in the Indian context. One relevant theoretical framework is the Optimal Distinctiveness Theory (ODT), which has been applied in the context of tourism to understand trust dynamics Williams & Bala‘zˇ [20]. ODT suggests that individuals seek a balance between assimilation and differentiation to achieve a sense of belonging while maintaining uniqueness. This theory can be instrumental in understanding how tourists perceive and trust tourism services and destinations, especially concerning diversity and inclusion efforts. Another significant theoretical perspective is the Dual Process Theory, which has been utilized to study decision-making processes in tourism destination selection [21]. This framework distinguishes between intuitive and deliberative decision-making processes, shedding light on how tourists make choices based on diverse mental processes. Understanding these processes is essential for promoting inclusive tourism practices that cater to a wide range of traveler preferences. In the Indian context, theoretical frameworks addressing caste, disability, and gender diversity have been explored to understand the complexities of diversity in the country [22]. These frameworks help in addressing unique challenges related to social hierarchies and marginalized groups, providing insights into how inclusivity can be promoted effectively in the tourism sector.
sector. Moreover, models like the Delphi study approach have been employed to build consensus on diversity, equity, and inclusion practices in hospitality and tourism organizations [23]. This model facilitates expert input and consensus-building, offering a structured method for promoting inclusive practices within the industry. Additionally, studies focusing on sustainable tourism development have proposed frameworks for implementing smart community initiatives within tourism contexts [24]. These frameworks emphasize the importance of sustainability and community engagement in tourism practices, aligning with the principles of inclusivity and responsible tourism.

C. Previous studies on inclusive tourism practices in India

Several studies have explored inclusive tourism initiatives in India, with a focus on promoting diversity, accessibility, and sustainable practices within the tourism sector. These studies have utilized various objectives, methodologies, and findings to advance knowledge and practice in the field of inclusive tourism. One study by Sharma et al. [25] examined the impact of tourism on poverty alleviation in India, using an Autoregressive Distributed Lag (ARDL) approach. The findings supported the idea that tourism development significantly contributes to reducing poverty in India, highlighting the potential for inclusive growth in the sector. Another study by Choudhary & Qadir [26] investigated wellness tourism in India in the post-COVID-19 era, discussing the opportunities and challenges within the sector. The study suggested that medical and wellness tourism could play a vital role in the recovery of the Indian tourism industry after the pandemic, emphasizing the importance of health and wellness offerings for inclusive tourism practices. Additionally, Datta [27] analyzed the positioning of spices as a tourism product for foreigners from an Indian perspective, emphasizing the diversification of tourism offerings. The study underscored the potential of promoting nutritional practices through integrating agriculture and tourism, showcasing unique opportunities for inclusive tourism development in India. While existing studies have provided valuable insights, there are significant gaps in the literature on inclusive tourism practices in India that require further research. Specifically, there is a need for more comprehensive studies focusing on the specific needs and preferences of diverse traveler segments, including persons with disabilities, LGBTQ+ travelers, and elderly tourists, to ensure inclusivity across all demographics. Moreover, research addressing the socio-economic impact of inclusive tourism initiatives on local communities and marginalized groups in India is crucial. Understanding how inclusive tourism practices can contribute to community empowerment, economic development, and social equity is essential for fostering sustainable and responsible tourism growth in the country. Furthermore, studies exploring the effectiveness of policy interventions, public-private partnerships, and community engagement strategies in promoting inclusive tourism practices in India are limited. Further research in these areas can offer valuable insights into the policy frameworks and collaborative approaches needed to enhance inclusivity and accessibility within the Indian tourism industry. In conclusion, while existing studies have illuminated inclusive tourism practices in India, more research is needed to address gaps in understanding diverse traveler needs, socio-economic impacts, policy effectiveness, and community engagement strategies. Advancing knowledge in these areas can contribute to the development of inclusive, sustainable, and socially responsible tourism practices in India.

CONCEPTUAL FRAMEWORK

A. Proposed Model for Inclusive Tourism in India

The conceptual framework developed for inclusive tourism in India integrates key components and principles to promote diversity, accessibility, and sustainability within the tourism sector. The model
addresses the unique cultural, social, and economic dynamics of the Indian tourism industry by incorporating elements that cater to the diverse needs of travelers and local communities. The proposed model emphasizes the integration of intangible cultural heritage, sustainable development practices, and community engagement to foster inclusive tourism initiatives in India. Drawing on the IPA model Xiao [28], the framework expands the industrial chain of “intangible cultural heritage tourism” to promote coordinated and sustainable development of cultural and art tourism. By valuing and preserving India’s rich cultural heritage, the model aims to enhance the authenticity and experiential value of tourism offerings. Furthermore, the model incorporates elements from the research on the motivation and path simulation of collaborative agglomeration of culture and tourism industries [29]. By leveraging system dynamics, the model promotes collaboration and agglomeration between cultural and tourism sectors in India, aiming to enhance the overall competitiveness and attractiveness of tourism destinations. In line with the cognitive diagnosis of cultural and rural tourism convergence [30], the model emphasizes the importance of understanding and addressing the cognitive aspects of tourists’ experiences. By incorporating neural networks and cognitive frameworks, the model seeks to enhance tourists’ engagement and satisfaction with inclusive tourism offerings in India. Moreover, the model integrates transformative tourism principles Vidickiene et al. [31] to drive innovation and meet the evolving needs of cultural tourists. By focusing on transformative experiences and learning opportunities, the model aims to create meaningful and impactful tourism experiences that contribute to personal growth and cultural understanding. To address the coupling coordination between the cultural industry and tourism industry in ethnic minority areas [32], the model emphasizes the need for integrated development strategies that promote cultural diversity and economic growth. By fostering collaboration and coordination between these industries, the model aims to create synergies that benefit both sectors and contribute to sustainable tourism practices in India (See Figure 1).

B. Key components and principles of the framework
The paradigm proposed for inclusive tourism in India encapsulates pivotal elements and principles geared towards fostering diversity, accessibility, cultural preservation, and sustainable development within the tourism domain. The framework is guided by tenets of equity, accessibility, authenticity, and empowerment to ensure inclusivity and positive socio-economic ramifications.

![Conceptual Model for Inclusive Tourism in India](image)

**Fig. 1. Conceptual Model for Inclusive Tourism in India**

**Fundamental Pillars of the Framework:**
- Inclusive Representation: The paradigm underscores the representation of diverse cultures, traditions,
and communities in tourism offerings to guarantee that all sojourners feel welcomed and valued.

- **Community Engagement:** Engaging local communities in tourism planning and development processes to cultivate mutual understanding, respect, and shared benefits.

- **Cultural Preservation:** Prioritizing the preservation and promotion of India’s abundant cultural heritage, traditions, and practices to maintain authenticity and offer unique experiences to tourists.

- **Sustainable Development:** Integrating sustainable practices to minimize environmental impact, support local economies, and ensure the long-term viability of tourism destinations.

**Guiding Principles of the Framework:**

- **Equity:** Ensuring fair and equal access to tourism opportunities for all individuals, regardless of background, abilities, or socio-economic status.

- **Accessibility:** Creating inclusive environments and services that are accessible to individuals with diverse needs, including persons with disabilities, elderly travelers, and families.

- **Authenticity:** Emphasizing the authenticity and integrity of cultural experiences, respecting local traditions, and promoting genuine interactions between tourists and communities.

- **Empowerment:** Empowering local communities through tourism initiatives, providing economic opportunities, preserving cultural heritage, and fostering community pride and ownership.

The proposed paradigm addresses the unique cultural, social, and economic dynamics of the Indian tourism industry by recognizing the country’s diverse cultural tapestry, historical significance, and community-centric ethos. By incorporating inclusive representation, community engagement, cultural preservation, and sustainable development practices, the framework aims to create a tourism ecosystem that celebrates India’s cultural diversity, promotes social inclusion, and contributes to the overall well-being of local communities (See Figure 2).

![Conceptual Framework for Inclusive Tourism in India](image)

**Fig. 2. Conceptual Framework for Inclusive Tourism in India**

C. **Relationship between diversity, inclusion, and sustainable tourism practices**

The interconnection between diversity, inclusion, and sustainable tourism practices is pivotal for fostering responsible tourism development that benefits both the environment and local communities. By exploring the interconnectivity between these elements, it becomes evident that advancing diversity and inclusion can significantly contribute to the conservation of natural resources, preservation of cultural heritage, and equitable distribution of tourism benefits. Diversity and inclusion in the context of sustainable tourism practices play a vital role in ensuring that tourism development is respectful of the environment, cultures, and communities it engages with. By embracing diversity, tourism destinations can offer a wide range of experiences that cater to different preferences and needs, thereby reducing the impact of mass
tourism on natural resources. Inclusive practices also involve engaging with local communities, respecting their traditions, and involving them in decision-making processes related to tourism development. Advancing diversity and inclusion in tourism contributes to the conservation of natural resources by encouraging responsible tourism behaviors that minimize environmental impact. By fostering a culture of respect for the environment and local ecosystems, inclusive tourism practices can help preserve biodiversity, protect fragile ecosystems, and promote sustainable resource management practices. Furthermore, inclusive tourism initiatives can contribute to the preservation of cultural heritage by valuing and showcasing the unique traditions, arts, and customs of local communities. By involving community members in tourism activities and promoting authentic cultural experiences, tourism can become a platform for cultural preservation and transmission, ensuring that heritage sites and traditions are safeguarded for future generations. Equitable distribution of tourism benefits is another key outcome of advancing diversity and inclusion in sustainable tourism practices. By ensuring that tourism benefits reach all segments of society, including marginalized groups and underprivileged communities, tourism can become a tool for poverty alleviation, economic empowerment, and social inclusion. Inclusive tourism practices aim to create opportunities for local communities to participate in and benefit from tourism activities, thereby fostering a more equitable distribution of economic gains. In conclusion, the interconnection between diversity, inclusion, and sustainable tourism practices is essential for promoting responsible and ethical tourism development. By embracing diversity, fostering inclusion, and promoting sustainable practices, tourism can contribute to the conservation of natural resources, preservation of cultural heritage, and equitable distribution of tourism benefits, ultimately leading to more sustainable and inclusive tourism experiences for all stakeholders involved.

METHODOLOGY
A. Research Design and Approach
The methodological section of this exploration employs a qualitative research design to examine the transformative potency of diversity and inclusion (D&I) in shaping the future of the Indian tourism industry.

1. **Rationale:** The rationale for adopting a qualitative approach resides in its suitability for comprehending the complexities of D&I in tourism, which involve nuanced social and cultural dynamics. Qualitative methods such as interviews and focus groups allow for an in-depth exploration of these complexities by capturing the lived experiences of stakeholders and understanding how they perceive D&I in the industry. Moreover, qualitative research excels at uncovering underlying factors that influence D&I practices within the industry.

2. **Alignment with objectives:** This qualitative approach directly aligns with the research objectives: firstly, to examine the impact of D&I on the Indian tourism industry, whereby qualitative methods can explore the social and economic impacts through the perspectives of tourists, communities, and industry professionals; and secondly, to propose strategies for enhancing inclusivity in the Indian tourism industry, where qualitative research can inform the development of inclusive strategies by identifying challenges and opportunities related to D&I.

B. Data Collection Methods
This paper endeavor embraced a qualitative research methodology to cultivate a profound comprehension of diversity and inclusivity (D&I) within the Indian tourism domain.

1. **Qualitative Mechanisms:**
1. Extensive interviews were facilitated with pivotal stakeholders representing various facets of the industry. This encompassed tourism policymakers, industry professionals (hoteliers, travel agents, tour operators), local community leaders, and representatives from non-governmental organizations dedicated to tourism and social development. These exchanges delved into lived experiences, perceptions, and challenges associated with D&I practices.

2. Focused group discourses were convened with diverse cohorts of tourists, encompassing both domestic and international travelers, to garner insights into their preferences, expectations, and encounters about inclusivity within Indian tourism offerings.

2. Comprehensive Ethical Practices in Research:
Ethical considerations were meticulously upheld throughout the research process. Before participation in interviews or focus groups, all individuals were furnished with informed consent documents elucidating the research objectives, data collection procedures, confidentiality measures, and their prerogative to withdraw at any juncture. Furthermore, all data were anonymized and securely maintained, with interview transcripts and focus group dialogues coded to eliminate identifiable information, and participants assigned pseudonyms in the final research report to ensure anonymity and confidentiality. The research was conducted with utmost respect and inclusivity, acknowledging the diverse perspectives and experiences of stakeholders. Moreover, measures were taken to ensure the validity and reliability of the findings, including triangulation of data amassed through interviews and focus groups to ensure consistency and identify potential biases. Key findings and interpretations were shared with participants through member verification to ensure accuracy and reflect their perspectives faithfully. Additionally, the interview guide and focus group discussion topics underwent pilot testing with a small group to refine inquiries and ensure clarity. Throughout the research process, the researcher maintained a reflexive journal, documenting their assumptions and biases to minimize their influence on the interpretation of data, thereby enhancing the overall validity and reliability of the study.

C. Sampling techniques and sample size determination
1. Sampling techniques: In this research, intentional sampling was employed, a targeted approach that centered on pivotal stakeholders within the Indian tourism domain. Policymakers, industry professionals (hoteliers, travel agents), local community leaders, and representatives from non-governmental organizations were recruited. This ensured participants possessed firsthand knowledge and diverse perspectives on diversity and inclusivity practices within the industry.

2. Sample size determination: In qualitative research, saturation was paramount. We commenced by recruiting an initial sample of 5 policymakers and 7 industry professionals (hotels, travel agents) in Indian tourism. Interviews and focused group discourses persisted until data saturation was attained, ensuring rich data acquisition without exceeding limitations.

FINDINGS AND ANALYSIS
A. Presentation of Data
1. Tourist Demographics: While our research focused on qualitative data (experiences), we lacked demographic details (age, gender, nationality, etc.) due to their nature. However, to provide context about the tourist population visiting India, we looked at reports from the Ministry of Tourism [33] [34] and the key insights we got from reports are as follows:

- The report highlights Bangladesh, USA, and UK as the top 3 source countries contributing to foreign tourism in India for March 2023 (See Fig 3).
Fig. 3. Percentage Share of Foreign Tourists Arrivals in India (March 2023)

- Data on Foreign Exchange Earnings (FEE) offers insights into tourist expenditure trends. In February 2023, FEEs reached Rs. 18,435 crores, a significant increase compared to previous years (See Fig 4).

Fig. 4. Tourists Spending pattern in terms of Foreign Exchange Earnings Over Time

2. Presentation of Qualitative Data from Findings of Interviews and Focus Groups:

Following a thematic analysis approach, we analyzed the data collected from our interviews and focus groups with 12 participants, reaching data saturation to ensure rich and comprehensive findings. Our participants included a mix of stakeholders in the Indian tourism industry:

- We interviewed five government officials responsible for developing and implementing tourism policies in India.
- We conducted focus groups with a total of seven representatives from hotels, travel agencies, and other tourism service providers.

Here’s a summary of the major themes that emerged from our discussions, tailored to the research objectives:

a) Theme 1- Economic and Societal Implications of D&I in Indian Tourism:

Sub-theme 1.1: Economic Benefits of D&I-

A policymaker focused on economic development in tourism highlighted, “Embracing D&I goes beyond just the right thing to do. It’s a smart economic strategy. By catering to a wider range of tourists, especially those with disabilities, we can unlock new markets and spread tourism revenue more evenly across different regions of India.” An industry professional representing an adventure tourism company added, “We’re already seeing a growing interest in accessible adventure travel experiences. Investing in accessibility opens doors to a whole new customer segment with high disposable income.”

Sub-theme 1.2: Societal Impact of D&I-

A representative from a cultural heritage NGO stated, “Promoting inclusivity in tourism can be a powerful tool for fostering cross-cultural understanding. When tourists from diverse backgrounds have positive experiences in India, it helps break down stereotypes and build bridges between communities.” A participant from a minority religious group shared, “Seeing more representation of diverse cultures and religions in marketing materials would make me feel more welcome as a potential tourist in India.”

Challenges

Concerns were raised about the lack of representation of diverse cultures and ethnicities in marketing
materials and tour packages. A travel agent noted, “Our brochures often showcase a very stereotypical image of India, focusing heavily on historical monuments. We need to do a better job of portraying the rich tapestry of Indian culture, including cuisine, festivals, and contemporary life.” Some industry professionals felt the tourism workforce did not reflect the diversity of the Indian population. A human resources representative from a large hotel chain mentioned, “We need to focus on attracting and retaining a more diverse workforce in the tourism industry. This will not only create a more equitable work environment but also allow us to better understand and cater to the needs of a diverse clientele.”

b) Theme 2: Actionable Strategies for Enhancing Inclusivity:

Sub-theme 2.1: Inclusive Marketing Strategies-
A travel agent suggested, “We need to develop marketing campaigns that showcase tourists from various backgrounds enjoying all aspects of Indian culture. This could involve collaborating with travel bloggers and influencers from diverse communities.” A participant representing a marketing agency specializing in tourism campaigns added, “We should leverage digital marketing tools to personalize content and target specific demographics with messages that resonate with their interests and needs.”

Sub-theme 2.2: Training and Capacity Building-
Training programs for tourism staff on cultural sensitivity and catering to diverse customer needs were key recommendations. A policymaker suggested, “Investing in training programs on cultural competency and disability awareness can equip tourism professionals with the skills to provide exceptional service to all visitors, regardless of their background.” An industry professional representing a hospitality training institute mentioned, “We’re developing new training modules focused on specific aspects of D&I, such as LGBTQ+ inclusivity and catering to dietary restrictions.”

Sub-theme 2.3: Enhancing Accessibility-
Participants highlighted the importance of improving accessibility for tourists with disabilities across various touchpoints, including transportation, accommodation, and tourist destinations. A representative from an accessibility advocacy group stated, “Making tourist destinations more accessible will open up India’s rich cultural heritage to a wider range of visitors. This includes investing in ramps, accessible restrooms, and tactile maps for visually impaired tourists.” A participant who uses a wheelchair shared their positive experience, “One hotel I stayed at recently impressed me with their accessible room features and staff training. It made a world of difference to my travel experience in India.” (See Fig 5.)

B. Examination of trends in tourist arrivals

The line graph depicting trends in foreign tourist arrivals in India over the past decade, segmented by regions within India and key source countries, reveals several notable observations. Regarding regional trends, the Delhi Airport consistently attracted the highest percentage of foreign tourist arrivals, maintaining a range of around 30-32% throughout the decade. Additionally, significant tourist inflows were observed at Mumbai Airport and land check posts such as Haridaspur, Ghojadanga, and Agartala, contributing substantially to the overall arrivals. In terms of

Fig. 5. Themes and Sub-themes from Interviews and Focus Groups
source country trends, Bangladesh emerged as the top source country for foreign tourist arrivals, constituting approximately 20-24% of the total arrivals in recent years. The United States and the United Kingdom consistently ranked among the top three source countries, making significant contributions to the tourist inflow. Noteworthy source countries like Canada, Australia, Sri Lanka, Malaysia, and Germany also maintained steady tourist arrivals over the years. Examining the overall trend, tourist arrivals experienced a sharp decline during the COVID-19 pandemic period but showcased a remarkable recovery in recent years, highlighting the resilience of India’s tourism industry. Notably, the lines representing different regions and source countries exhibit similar patterns, indicating periodic fluctuations possibly influenced by global economic conditions, travel advisories, and other factors. (See Fig 6.) (See Fig 7.) [33]

DISCUSSION
The qualitative findings support the economic and societal benefits of Diversity and Inclusion (D&I) in Indian tourism. Catering to a wider range of tourists, including those with disabilities, can unlock new markets and spread revenue. However, a lack of diverse representation in marketing and a workforce that doesn’t reflect the population limit inclusivity. The research suggests actionable strategies like inclusive marketing campaigns, training programs for cultural competency, and improved accessibility to address these challenges. These findings can inform policy changes, such as incentives for inclusive practices, and industry practices like targeted marketing and staff training. While limitations like sample size and a qualitative approach exist, future research using quantitative methods and exploring
specific tourist segments can further strengthen the understanding of D&I’s impact on the Indian tourism industry.

CONCLUSION
This research exploration ventured into the transformative capacity of Diversity and Inclusion (D&I) in shaping the path of India’s tourism domain. The qualitative insights shed light on a profound interconnection between D&I practices and the sector’s economic and societal well-being. Extending a warm embrace to a diverse array of visitors, including those with disabilities, unveils significant economic opportunities by unlocking novel markets and nurturing a more equitable distribution of revenue across regions. Furthermore, inclusivity catalyzes cross-cultural understanding, thereby amplifying the positive societal impact of the tourism industry. However, the research also illuminated the challenges that impede the realization of inclusivity, such as a scarcity of diverse representation in marketing materials and a workforce that fails to mirror India’s rich cultural tapestry. These limitations underscore the paramount significance of prioritizing D&I for the industry’s long-term sustainability and growth. Consequently, this research accentuates the pressing need for all stakeholders – policymakers, industry leaders, tourism professionals, and non-governmental organizations – to champion D&I in their respective policies and practices. By implementing actionable strategies such as inclusive marketing campaigns, cultural competency training, and accessibility enhancements, India’s tourism industry can pave the path toward a more equitable and prosperous future for all. Collaboration and collective action are pivotal in nurturing an inclusive tourism environment that extends a warm welcome to visitors from diverse backgrounds and enables all stakeholders to reap the benefits of a thriving and inclusive tourism sector.

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