

A Study on Organizing Warehouse Management

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Abstract:

Purpose: This paper investigates how warehouse management, understood as a set of planning and control decisions and procedures, is influenced by task complexity (TC) and market dynamics (MD).

Design/methodology/approach – A multi-variable conceptual model, developed from existing literature.

Findings: The study identifies TC and MD as key drivers of warehouse management, impacting planning extensiveness (PE), decision rule complexity, and control sophistication. Additionally, TC is found to be a primary factor in determining the specificity of warehouse management systems (WMS).

Research limitations/implications – Future research could test the model in different regions and further refine the measurement of core warehouse management dimensions.

Practical implications: Warehouses can be characterized by different levels of TC and MD, which helps managers identify essential functionalities and select appropriate WMS software for their operations.

Originality/value: This paper defines and measures the core dimensions of warehouse management, tests their impact, and assesses how these drivers influence WMS specificity. It also highlights that PE in production warehouses is influenced by different factors compared to distribution centers.

Keywords: Logistics, Survey, Conceptual framework, Empirical research, Information management, Operations planning

Introduction

Today, warehouses play a more crucial role than ever in the success or failure of businesses (Frazelle, 2002). Serving as key intermediaries in the supply chain, they significantly impact both costs and service levels (Kiefer & Novack, 1999). To streamline supply chain processes and enhance efficiency, many companies have increasingly established centralized production and warehouse facilities in recent decades (HIDC/BCI, 2001). As a result, warehouses have grown larger, serving a wider range of demanding customers across broader regions. This expansion has led to increasingly complex internal logistics processes (ELA/AT Kearney, 2005).

Effectively and efficiently managing complex warehouses has become an increasingly demanding task. A key question is how warehouse management—comprising planning, control decisions, and procedures—is structured to address these modern challenges. Warehouse management involves overseeing and optimizing intricate warehouse and distribution processes, with its structure influenced by the tasks performed and the market in which the warehouse operates. In production management, it is widely recognized that task complexity, determined by production volume and product variety, along with market dynamics, defined by external environmental changes, are the primary drivers of planning and control structures.

Warehouse processes requiring planning and control include inbound flow handling, product-to-location assignment, storage, order-to-stock location allocation, order batching and release, order picking, packing, value-added logistics activities, and shipment (Ackerman & La Londe, 1980; Frazelle, 2002). Among these, storage and order picking are particularly complex and often labor-intensive, playing a critical role in overall warehouse performance.

General framework for warehouse management

Warehouse management

Planning and control focus on managing ongoing operations to meet customer demand (Slack et al., 2001). Planning determines what needs to be done and how, while control ensures that the desired outcomes are achieved (Anthony & Young, 1984; Van Goor et al., 2003). Planning is proactive, setting objectives and strategies, whereas control is reactive, ensuring adherence to the plan. Together, these elements regulate operational outputs. Warehouse planning operates at both tactical and operational levels. At the tactical level, warehouses develop plans to optimize resource use and meet market demand. However, given the dynamic nature of modern logistics, many warehouses operate with short tactical planning horizons—often days or weeks instead of months. At the operational level, decision rules are applied to sequence, schedule, and optimize warehouse activities (Slack et al., 2001).

Warehouse Management (Information) System

In most warehouses, information systems play a crucial role in supporting warehouse management. These systems can either be custom-built (tailor-made) or purchased as off-the-shelf solutions (standard software packages). The functionality of such software can be broad or highly specialized (Lynch, 1985). Software with broad functionality supports a wide range of organizational processes, such as Enterprise Resource Planning (ERP) systems. While ERP systems can be configured to align with specific warehouse processes, fine-tuning them is complex (Somers & Nelson, 2003), often requiring compromises and facing limitations (Davenport, 1998).

In contrast, software with specific functionality focuses on a narrower set of processes but offers deeper, more specialized support—such as Warehouse Management Systems (WMS). The level of specificity in an information system varies depending on the warehouse's operational needs. To define information system specificity, we categorize warehouse information systems into six distinct types, each with an increasing degree of specialization.

Hypotheses

Warehouse task complexity is determined by factors such as the number of SKUs, process diversity, and the volume of daily order lines.

Warehouse management structure

Planning extensiveness

- Number of plans

Decision Rules complexity

- Number of different types of rules
- Nature of different rules

Control Sophistication

- Speed of transforming of information

Warehouse management (Information) system

- Information System Specificity

Task Complexity →

- Number of SKUs
- Process Diversity
- Number of order lines

Market Dynamics→

- Demand Unpredictability
- Assortment Changes

As system complexity increases, managing operations becomes more challenging (Van Assen, 2005). Effective warehouse management requires aligning resources to ensure seamless execution of warehousing activities. This can only be achieved efficiently when resources and their interdependencies are coordinated in a timely, comprehensive, and reliable manner (Van Assen, 2005). Consequently, both tactical and operational planning become essential.

H1. The more complex the warehouse task, the more extensive the planning.

When warehouse tasks are complex, decision rules (i.e., operational plans) for scheduling and optimizing activities also become more intricate. For instance, a high number of SKUs typically requires different storage and order-picking strategies based on factors such as size, weight, physical condition, packaging, and product carriers (e.g., totes or pallets). These variations are embedded in decision rules. Conversely, when the number of SKUs, process diversity, and order lines is low, decision rules tend to be simpler.

H2. The more complex the warehouse task, the more complex the decision rules.

A complex warehouse task often necessitates organizational adjustments to manage the increased difficulty (Espejo & Watt, 1988). Management may delegate responsibilities to lower levels to reduce complexity (Mintzberg, 1983). However, this delegation requires structured reporting and progress tracking to ensure accountability. Consequently, a more complex warehouse task demands more comprehensive and sophisticated control mechanisms.

H3. The more complex the warehouse task, the more sophisticated the control system.

A study by Faber et al. (2002), based on 20 production and distribution warehouses, found that complex warehouses—measured by the number of order lines processed daily and the number of active SKUs—tend to use tailor-made software solutions, while simpler warehouses rely on standard software. When warehouse tasks are highly complex, off-the-shelf software solutions may not be suitable due to the specific operational requirements. In such cases, only a customized solution or a highly configurable, specialized software package is effective. Conversely, simpler warehouse tasks can be managed using standard, broad-functionality software or even without an automated information system.

Measures

Keller et al. (2002) compiled a directory of multi-item scales used in leading logistics journals from 1961 to 2000. However, most of the scales required for this study were not readily available in the literature. As a result, we developed our own measures. A key consideration in this process was determining whether constructs should be classified as reflective or formative (Diamantopoulos & Winklhofer, 2001). This distinction depends on the causal relationship between measurable items and the latent variable (Jarvis et al., 2003). To operationalize the constructs, we followed the methodology outlined by Churchill (1979) and Rossiter (2002), who refined and expanded Churchill's framework for scale development. Each construct was defined, and four experts in warehouse management (two academics and two warehouse managers) contributed specific measurement items. Through multiple discussion rounds, the experts concluded that all constructs in this study are formative. In formative constructs, each item contributes uniquely to the construct, meaning that omitting an item would result in an incomplete representation. Therefore, we retained all items even if some did not strongly correlate with others. The key indicators used to measure each construct are as follows:

Task Complexity

Task complexity is assessed by aggregating the standardized scores of the following variables:

- **Number of SKUs (TCa):** Measured as the logarithm of the total SKUs, as the impact of SKU count on task complexity is expected to be skewed (Faber et al., 2002; De Koster & Balk, 2008).
- **Process Diversity (TCb):** Adapted from Faber et al. (2002) and Schoenherr et al. (2010), this variable captures two aspects:

Special Processes: Instead of counting all warehouse processes, we focus on the number of special processes beyond standard activities like receiving, storage, replenishment, order picking, and shipping. Special processes include product repacking, return handling, customs clearance, cycle counting, cross-docking, and value-added services. This is measured on a binary scale, using five special processes as a threshold.

Modes of Execution: Warehouse processes can be carried out in different modes. For example, storing products in shelf areas differs significantly from pallet storage in terms of procedures, product carriers, and material-handling equipment. Similarly, order picking methods vary across storage types. Complexity is driven by the average number of modes per process. This is measured on a binary scale, with three as the threshold, based on the relatively low average number of modes in most warehouses.

Number of Order Lines (TCc): Measured as the logarithm of daily order lines, as its impact on task complexity is expected to be skewed (Faber et al., 2002).

Market Dynamics and Warehouse Management Structure

To measure market dynamics (MD), we used the perceptual measures for dynamism developed by Miller and Friesen (1983). Market dynamics is assessed as the sum of the standardized scores of the following variables:

- **Demand Unpredictability (DU):**

Measured using responses to three questions assessing perceived demand predictability over three timeframes: very short-term, short-term, and long-term. Each question is rated on a three-point scale (predictable, limited predictability, and difficult to predict).

- **Assortment Changes (AC):**

The frequency and extent of assortment changes are measured on a three-point scale (hardly, to a limited extent, and to a great extent).

Warehouse Management Structure

Warehouse management structure is evaluated using three key constructs:

1. **Planning Extensiveness (PE):**

This construct is measured by counting the number of explicitly formulated tactical plans in the warehouse, ranging from 0 to a maximum of four.

2. **Decision Rules Complexity (DC):**

- **Types of Decision Rules (DCa):**

The number of warehouse activities systematically governed by decision rules, with 12 distinct activities identified (see Appendix for full list).

- **Nature of Decision Rules (DCb):**

Respondents assess the perceived complexity of both inbound and outbound rules on a three-point scale (simple, moderate, or complex).

The final score for decision rules complexity is obtained by summing the standardized scores of DCa and DCb.

3. **Control Sophistication (CS):**

This construct is measured using two indicators:

- **Sophistication of Internal Reporting System:**

The extent to which warehouse data is recorded and monitored online (CS1, CS2), and the warehouse's reaction time to unforeseen situations (CS3). These are all assessed on a binary scale.

- **Online Information Exchange:**

The degree of digital communication between the warehouse and its business partners (e.g., EDI for scheduling, plans, and orders). Information exchange with suppliers and customers is measured on a yes/no scale (CS4, CS5).

The total score is derived by summing all reporting system and online information exchange components.

Information System Specificity (IS)

Information system specificity is assessed by categorizing warehouses based on six different types of information systems, arranged in ascending order of specificity—from no automated system to a tailor-made system (refer to Appendix for exact levels).

At the construct level, all subdimensions contribute equally to their respective constructs.

Conclusions and future research

This study introduced and defined warehouse management through three key constructs:

Planning Extensiveness (PE)

The degree to which warehouses develop and implement tactical plans to optimize operations.

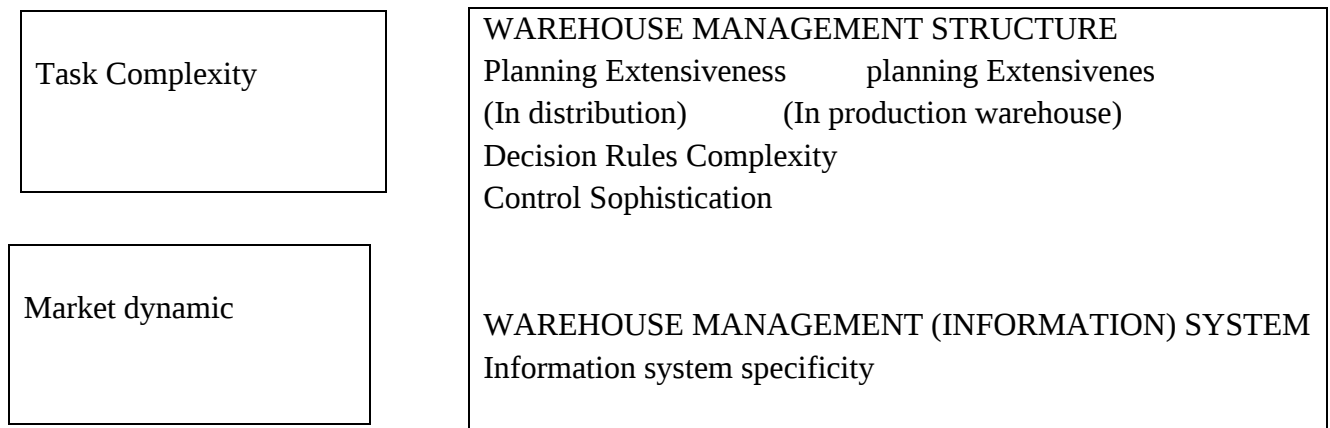
Decision Rules Complexity (DC)

The level of sophistication in decision-making processes, including the number and complexity of rules

governing warehouse activities.

Control Sophistication (CS)

The extent to which warehouses employ advanced monitoring, reporting, and online information exchange systems.



We developed a model that connects the two primary drivers of warehouse management—task complexity (TC) and market dynamics (MD)—and tested it across a large sample of warehouses. In doing so, we introduced new measurement approaches for several key constructs. Our empirical findings confirm that warehouse management is primarily influenced by task complexity, while market dynamics play a less significant role. Specifically, we observed that higher warehouse complexity leads to more extensive planning, more intricate decision rules, and a more sophisticated control system.

However, our results provide only weak support for H5, largely due to the role of assortment changes within the market dynamics construct. Interestingly, assortment changes affect distribution centers differently than production warehouses. While demand unpredictability leads to less extensive planning, frequent assortment changes drive more extensive planning in distribution centers. This is logical in retrospect, as distribution centers frequently adjust to seasonal products, promotions, and shifting inventory needs, requiring stock and location planning to be more dynamic. Additionally, our analysis reveals that distribution centers process significantly more order lines per day than production warehouses. This, combined with the varying impact of assortment changes, explains why planning extensiveness is influenced by market dynamics in production warehouses but by task complexity in distribution centers. Finally, our findings do not support H6, suggesting that task complexity is the dominant factor in warehouse management, with market dynamics playing a secondary role.

We expected the choice of the Warehouse Management System (WMS), measured by information system specificity, to be driven by task complexity. Our data confirm Hypothesis 4 (H4): the more complex the warehouse task, the more specific the functionality of the information system.

However, other factors also influence WMS selection. For instance, logistics service providers do not base their WMS choice on a single warehouse but rather on the needs of multiple warehouses they operate. Furthermore, warehouse management organization is closely related to information system specificity. All three dimensions—planning extensiveness, decision rules complexity, and control sophistication—correlate positively with software system specificity. This outcome was expected, as generic software systems do not sufficiently support complex requirements.

In this research, we contributed to the study of warehouse management by developing new measures for most constructs. We provided a detailed and extensive operationalization of each construct and its subdimensions. Most of these measures were based on objective warehouse data, combined with insights and observations from expert informants, typically senior warehouse managers.

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